

1. THE CHEMICAL ANALYSIS OF THE LIMESTONE AND MINERALS

National Academy of Sciences of Ukraine
Institute of Geochemistry, Mineralogy and Mineralization
Geochemistry of industrial metals and analytical chemistry department

THE CHEMICAL ANALYSIS OF THE LIMESTONE AND MINERALS (in%)

Test parameter	1	2	3	4	5	6	7	8	9
(CaCO ₃ + MgCO ₃)	95.14	93.72	95.14	96.28	93.07	94.87	95.26	94.14	95.33
Insoluble substances in (HCl)	2.08	2.52	2.22	1.83	2.32	2.61	2.18	2.41	2.15
Including sand	0.69	1.76	0.77	0.52	0.67	0.63	1.13	2.05	1.55
Fe ₂ O ₃ + Al ₂ O ₃	0.69	0.78	0.43	0.43	0.60	0.50	0.73	0.78	1.05
Mn	0.012	0.003	0.002	0.004	0.003	0.005	0.004	0.004	0.002
Fe ₂ O ₃ (III)	0.22	0.42	0.15	0.21	0.16	0.14	0.30	0.36	0.39
Water-soluble substances	0.17	0.11	0.06	0.10	0.14	0.20	0.09	0.07	0.12
including SO ₂	0.020	0.012	0.031	0.007	0.026	0.034	0.008	0.012	0.010
SO ₂	0.020	0.012	0.031	0.007	0.026	0.034	0.008	0.012	0.010
Cl	<0.001	0.001	<0.001	0.001	<0.001	<0.001	<0.001	<0.001	<0.001
SiO ₂	0.60	1.76	0.77	0.52	0.67	0.63	1.13	2.05	1.55
Content of sulfur (S)	0.01	<0.01	0.02	0.01	0.02	0.02	<0.01	<0.01	<0.01
Content of phosphorus (P)	0.05	0.06	0.02	0.03	0.04	0.05	0.05	0.06	0.06

Notice: 1 – Krasny Mak (powder), 2- Yuzhny -2 (stone), 3 – Skalistoye-3 (stone),
4 – Krasny Mak (stone), 5 – Skalistoye -2 (stone), 6 – Skalistoye -3
(powder), 7 – Yuzhny -2 (powder), 8 – Yuzhny -3 (stone), 9 – Yuzhny -3
(powder).

APPENDIX to the chemical analysis of the limestone and minerals

№	Name of indicator	Normative document for the test method
1	Mass fraction of calcium carbonate and magnesium carbonate in recalculation for calcium carbonate $(\text{CaCO}_3 \text{ MgCO}_3)$	State Standard of Ukraine (GOST) 2138-78
2	Mass fraction of substances, insoluble in hydrochloric acid (HCl), including mass fraction of sand	GOST 3253-79 GOST 21138.6-78
3	Mass fraction of sesquialteral oxides, including mass fraction of iron in recalculation for Fe_2O_3	GOST 8253-79 GOST 21138.7-78
4	Mass fraction of manganese	GOST 21138.9-78
5	Mass fraction of ferric oxide (III)	GOST 21138.8-78
6	Mass fraction of water-soluble substances, including sulphates in recalculation for sulphate-ion	GOST 3253-79 GOST 21138.1-85
7	Mass fraction of ions into aqueous extract SO_4 and Cl	GOST 21138.2-85
8	Mass fraction of sand	GOST 19220-73
9	Contents of sulfur (S)	GOST 23260.5-78
10	Contents of phosphorus (P)	GOST 23260.6-78